AMENDMENT NO. 2 APRIL 2017
TO
IS 2548 (PART 2) : 1996 PLASTIC SEATS AND COVERS FOR WATER-CLOSETS — SPECIFICATION

PART 2 THERMOPLASTIC SEATS AND COVERS

(Fifth Revision)

(*Page*1, *clause* **2**, IS 1868 : 1982) — Substitute the following for the existing entry:

IS No.	*Title*
1868 : 1996	Anodic coatings on aluminium and its alloys — Specification (*third revision*)

(*Page* 1, *clause* **2**, IS 2267 : 1972) — Substitute the following for the existing entry:

IS No.	*Title*
2267 : 1995	Polystyrene moulding and extrusion materials — Specification (*second revision*)

[*Page* 1, *clause* **2**, IS 2556 (Part 2) : 1994] — Substitute the following for the existing entry:

IS No.	*Title*
2556 (Part 2) : 2004	Vitreous sanitary appliances (vitreous china) — Specification: Part 2 Specific requirements of wash-down water-closets (*fifth revision*)

[*Page* 1, *clause* **2**, IS 13360 (Part5/Sec 4) : 1996] — Substitute the following for the existing:

IS No.	*Title*
13360 (Part 5/Sec 4) : 2013	Plastics- Methods of testing : Part 5 Mechanical properties,Section 4 Determination of izod impact strength (*first revision*)

Amendment No. 2 to IS 2548 (Part 2) : 1996

(*Page* 3, *Table* 1) — Substitute the following for the existing table:

Table 1 Dimensions of Seats and Covers
(*Clauses* 6.1, 6.2 *and Fig.* 1)

All dimensions in millimetres.

Sl No.	Description	Dimension	
		Minimum	Maximum
(1)	(2)	(3)	(4)
i)	Distance from centre line of hinge bolts to extreme edge of rim at front, *A*	420	450
ii)	Length of opening at longest point, *B*	250	290
iii)	Width of opening at widest point, *C*	215	240
iv)	Overall width at widest point, *D*	360±10	—
v)	Distance between inner and outer rims, *E*	55	—
vi)	Centre-to-centre distance of seat bolt holes, *F*	160	175
vii)	Distance from centre line of hinge bolts to inner rim of seat at the back, *G*	80	—
viii)	Thickness of seat at thinnest point	3	—
ix)	Thickness of cover at thinnest point	3	—

NOTES

1 The dimensions of the seat and cover shall be such so as to match the dimensions of the water closet for which the seat and cover is intended to be used with.

2 Some hinging devices are made so as to provide adjustment in the longitudinal direction. This is not precluded by these figures.

(CED 03)

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